

PS-55ATUser Manual

Note

- Please read this operation manual before using the power supply for correct and safe use
- The power supply shall be used with correct input of voltage
- The power supply shall be used in a place of good ventilation
- Please put the power supply in a clean and dry place, which is far away from oil, gas, noise and high voltage site
- Please make sure the power supply is grounded in use
- Please return to ASG for any repairs
- The power supply shall be put at a place where it is clearly seen, easy to move and convenient for maintenance

Product Specifications

ASG Number	65707
Model Number	PS-55AT
Size	7 x 3.5 x 3.3 in. (180 x 90 x 85 mm)
Weight	6 lb. (2700 g)
Input Voltage	AC 110V or 230V 50/60Hz
AC Plug Cord Length	6 ft. (1.8 m)
Output Voltage	DC 30/20V HI/LOW Max 2.5A

Front Panel



Signal State Indicator Light:

- Start light on while start signal is applied
- Stop light on while stop signal is applied
- Finish light on when clutch has activated



HI/LOW: rotary speed voltage switch, may change output voltage of the electric driver by 30V/20V

Electric Driver Power Cord Socket: please use cord supplied with the screwdriver

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Backboard

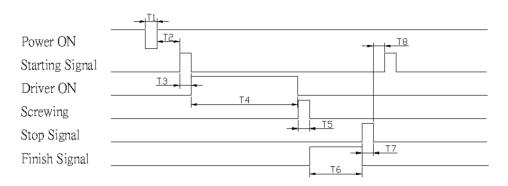
Output/Input Signal
Terminal: controls
start and stop of
electric driver, and
clutch output signal

Input Voltage
Selection Switch:
providing choice of
110V/230V

Pinish relay STOP START COM
Power Cord Socket

Fuse Jack, 2A/110V or 1A/230V

Power Supply Signal Time Scale



- Turn on the power and start the power supply at least 2 seconds after the power is off (Robotic Operation)

 Input the signal to start the electric driver at least 2 seconds after the power supply is started (Robotic Operation)

 Indicating the start signal of the electric driver, which shall exceed 0.5 second

 Indicating the run time of the electric driver, which varies with the locking time

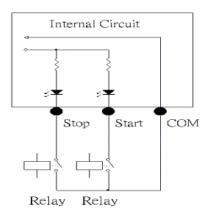
 The clutch signal of the electric driver
- Signal output by the backboard (Finish) of the power supply when the clutch operates, lasting for a period from the time when the clutch activates until the input of Stop signal
- Indicating the stop signal (required to be longer than 0.5 second), which is explained as follows:
 - If the electric driver is running, input of this signal may stop the electric driver before a clutch signal is seen
 - If the clutch activates, the signal may open Finish output (Open)
 - When the Start signal exists, Stop signal will not be accepted. A minimum interval of 0.5 second is required between the two signals
- The interval between the stop signal and start signal should be longer than 0.5 second

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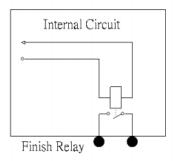
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Input Signal



Output Signal

Output Circuit



Relay of Contact Rating		
Rate Load	AC110V 0.5A , DC24V1A	
Max. Allowable Voltage	125VAC, 30VDC	
Max. Allowable Current	1A	